



SINGLE GATE BOLT-ON HARDWARE KIT

#SGBS2-N

INSTALLATION INSTRUCTIONS

Step 1 - Spread post hinges (males) as needed to fit around the post. Top male should be oriented with pin extending downward (see Fig. 1), bottom with pin directed upward. Insert $\frac{1}{4}$ " carriage bolts and loosely affix $\frac{1}{4}$ " flange nuts. Position bottom male to be slightly higher than bottom rail of gate and tighten $\frac{1}{4}$ " flange nut. Position top male to be slightly lower than top rail of gate and tighten $\frac{1}{4}$ " flange nut.

Step 2 - Spread frame hinges (females) as needed to fit around gate upright between the rails. Insert $\frac{1}{4}$ " carriage bolts and loosely affix $\frac{1}{4}$ " flange nuts.

Step 3 - Position gate at appropriate height (*Note: The bottom of the gate may be shimmed with 2 x 4's, bricks, or other shim material to keep it in position while hinges are aligned and tightened.*). Slide bottom female over pin extending up from bottom male and tighten $\frac{1}{4}$ " flange nut. Slide top female over pin extending down from top male and tighten $\frac{1}{4}$ " flange nut.

Step 4 - Hold two halves of collar around gate upright slightly below top rail, making sure that square hole is above the notch (see Fig. 2).

Step 5 - Position the fork between the two sides of the collar so that the top slot in the fork aligns with the collar holes. Insert $\frac{1}{4}$ " carriage bolts, affix $\frac{1}{4}$ " hex nuts and then tighten each side firmly so that both sides of collar are flat against gate upright and collar will not slide down the upright.

The final configuration of the installed gate should look like the single swing gate in Fig. 3. Verify that gate is plumb and at proper height; adjusting the bolt-on hinges as needed.

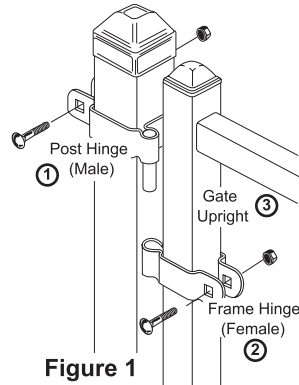
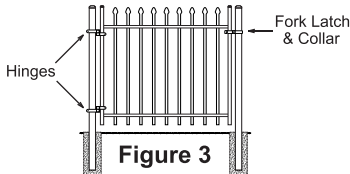


Figure 1

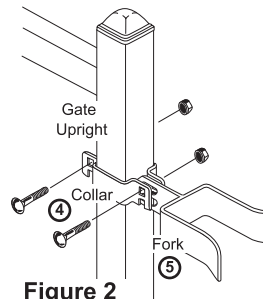


Figure 2

NOTE: Use Ameristar Custom Spray Finish to seal any abrasive marks caused by the installation procedure.



1555 N. Mingo Road Tulsa, OK 74116
Phone 1-888-333-3422 Fax 1-918-835-0899
www.ameristarfence.com E-mail: mktg@ameristarfence.com

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